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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-642-217
Job Sheet 199299



Part No: D206-642-217

Job Qty: 1 pcs

Part Name: Skidtube LH, High Gear, Thru-Bolt, Run-on Landing (2" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/16/19

Job Tracking No:

Due Date: 9/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Order 17738

Note: DWG REV K SHEET 28 IPP REV:A 11.11.17 PER IIN REVO DD VERF; EC IPP Rev:B 12.11.21 ECN12-679
DD verf:JLM IPP Rev:C 14.04.25 ECN14-520 DD verf:JLM IPP Rev:F 16.04.04 as per CHG004(ecn16-553)
DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		9/6/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	DL	
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
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							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PK	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S212336



Part: D206-642-217

Job No: 199299

Serial No/Batch: S212336

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TCA STC SH98-

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Map B. 9/20/2019

NL.

DAS

21

DAS

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9-89

https://www.plexonline.com/f54ca7c5-4e98-4012-92ed-b3aeec0892f2/Plexus_Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 2/4

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5208416
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5156423
AN405A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	8207679
AN5-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167553
AN5-32A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5119858
AN5-7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	1123355
AN6-44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	123265
QC4 D206-642-251	Replacement Skidtube, High Gear with Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	-5208093
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5206960
D2662	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5210672
D2685-1	Saddle, LH Fwd Aft Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196289
D2686-1	Saddle, LH, Fwd, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167963
D2687-1	Saddle, LH, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5166732
D2688-1	Saddle, LH, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	108840
D2712	Set Screw	5 pcs (5 ea)	110-Packaging 1 - Pick Kit	5128866
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5206978
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5206988
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5207076
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5204283
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5192449
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5208332
MS21042L6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5142495
NAS1149C0463R Washer (AN960C416)		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149D0363J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5201031
NAS1149D0463J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5145362
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5152640
NAS1149D0663J Washer		4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167525

S208093L+1

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	103	0
	AN4-6A	12	363	0
	AN4C5A	1	45	0
	AN5-11A	4	133	0
	AN5-32A	2	277	0
	AN5-7A	4	3,071	0
	AN6-44A	2	97	0
	D206-642-251	1	0	0
	D206-651-041	1	2	0
	D2652	16	249	0
	D2665-1	1	6	0
	D2666-1	1	7	0
	D2667-1	1	3	0
	D2668-1	1	5	0
	D2712	5	419	0
	D2884	2	14	0
	D2885	2	22	0
	D3413-1	1	3	0
	MS21042L3	8	1,886	0
	MS21042L4	12	1,883	0
	MS21042L5	2	301	0
	MS21042L6	2	226	0
	NAS1149C0463R	1	238	0
	NAS1149D0363J	8	1,290	0
	NAS1149D0463J	24	3,760	0
	NAS1149D0563J	8	1,762	0
	NAS1149D0663J	4	534	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																													
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																													
Description Work Order Deviation		Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Completed By Lead hand / Supervisor QC / QA Coordinator																																	

Change Record

PAGE 1 OF 1

Part Number: D206-642-217/-218

Description: SKIDTUBE, LH/RH, THRU BOLT

[illegible]